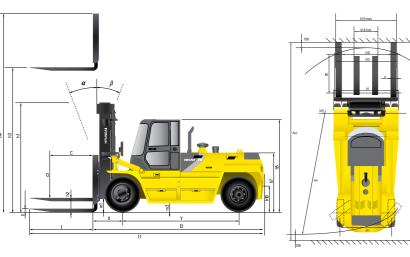
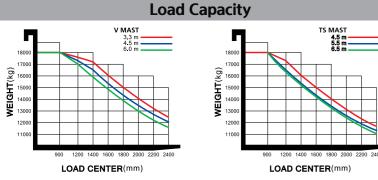
Dimension



Mast Specification

Mast Type		Maximum Fork Height (mm)	Overall Height Lowerd (mm)	Tilt Angle (mm)	Load Capacity (900mm LC) (kg)	Truck Weight Unloaded (kg)
2-Stage	V300 / * V330	3,020 / 3,320	3,250 / 3,400	10/10	18,000	25,577 / 25,689
	V350 / V400	3,520 / 4,020	3,500 / 3,750			25,764 / 25,694
	V450 / V500	4,520 / 5,020	4,000 / 4,250			26,140 / 26,365
	V550 / V600	5,520 / 6,020	4,500 / 4,750			26,555 / 26,781
	V650 / V700	6,520 / 7,020	5,000 / 5,250			26,986 / 27,174
3-Stage Full Free Lift	TS450 / TS460	4,515 / 4,634	2,950 / 2,950	10/10	18,000	26,661 / 26,683
	TS496 / TS538	4,964 / 5,384	3,100 / 3,200			26,795 / 26,986
	TS550 / TS600	5,514 / 6,014	3,464 / 3,631			27,129 / 27,302
	TS650 / TS700	6,514 / 7,014	3,798 / 3,965			27,468 / 27,641

* STANDARD



Optional Items

AIR COMPRESSOR

- FORK (L x W x T)(mm): 2,000 x 250 x 100(STD) / 2,450 x 250 x 100 / 3,150 x 250 x 100
- MCV: 4 SPOOL
- INTEGRAL FORK POSITIONER + SIDE SHIFT (INDEPENDENT)
- TERMINAL WEST SYSTEM
- INTEGRATED AIR CONDITIONER & HEATER
- REAR VIEW CAMERA & LOAD INDICATOR
- ESL(ENGINE START LIMIT)

b14.frsgs	
b14/min	1
693	_1
b12	_1
	_1
61	1
	1
	1
	1
	_
A .	$\frac{2}{2}$
	3
	-

Ide	ntification		
1	Manufacturer		Hyundai
2	Manufacturer's type designation		180D-7E
.3	Drive: electric (battery or mains),diesel,petrol,	fuel gas,manual	DIESEL
.4	Type of operation:hand,pedestrian,standing,sea	ted,order-picker	seated
.5	Load capacity / rated load	kg	18,000
6	Load center distance	c (mm)	900
8	Load distance, center of drive axle to fork	x(mm)	999
9	Wheelbase	y(mm)	3,750
We	ights		
1	Service weight	kg	25,689
2	Axle loading, loaded front / rear	kg	39,685 / 4,004
3	Axle loading, unloaded front / rear	kg	12,570 / 13,119
Wh	eels, Chassis	-	
1	Tires:solid rubber, superplastic, pneumatic	, polyurethane	Pneumatic
2	Tires size, front(width $\times \Phi$)	., ,	12.00 - 20 - 28PR
3	Tires size, rear(width $\times \Phi$)		12.00 - 20 - 28PR
5	Wheels, number front x rear (x=driven v	vheels)	4 x 2
6	Track width, front	b10 (mm)	1,846
7	Track width, rear	b11 (mm)	2,034
Bas	sic Dimensions		
.1	Mast / fork carriage tilt forward / backward (α / β)degrees	10 / 10
.2	Lowered mast height	h1 (mm)	3,400
.3	Free lift	h2 (mm)	0
4	Lift height	h3 (mm)	3,320
.5	Extended mast height	h4 (mm)	5,090
.7	Overhead load guard (cab) height	h5 (mm)	2,950
.8	Seat height / standing height	h7 (mm)	1,827
12	Coupling height	h10 (mm)	672.5
19	Overall length	I1 (mm)	8,045
20	Length to face of forks	12 (mm)	5,665
21	Overall width	b1 (mm)	2,540
22	Fork dimensions	1 / e / s (mm)	2,450 x 250 x 100
24	Fork-carriage width	b12 (mm)	2,540
31	Ground clearance, loaded, under mast	m1(mm)	245
32	Ground clearance, centre of wheelbase	m2(mm)	370
4.1	Aisle width for pallets 1000x1200 crossways	Ast(mm)	8,983
4.2	Aisle width for pallets 800x1200 lengthways	Ast(mm)	8,983
35	Turning radius	Wa(mm)	5,334
36	Smallest pivot point distance	b13(mm)	2,048
Per	formance Data	210,1111,	2,010
1	Travel speed, Unloaded	km/h	39.8
2	Lift speed, Loaded/Unloaded	mm/s	370 / 420
3	Lowering speed, Loaded/Unloaded	mm/s	420 / 300
6	Max. Drawbar pull, Loaded	KN	148,787
8	Max. Gradeability, Loaded	%	34.2
10	Service brake	/0	Hydraulic
_	sine		i iyal dulic
-			Commis-10000
1	Engine manufacturer / type	1144	Cummins / QSC8.3
2	Engine power acc. to ISO 1585	kW	194
3	Rated speed	1/min	2,200
4	No. of cylinder / cubic capacity	/cm³	6 / 8,300
5	Fuel consumption acc. To VDI cycle	Q / h	15.6

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Rated speed	1/min	2,200		
No. of cylinder / cubic capacity	/cm³	6 / 8,300		
Fuel consumption acc. To VDI cycle	ℓ/h	15.6		
Other Details				
Type of drive control		Power Shift		
Operating pressure for attachments(system/attach)	bar	210 / 160		
Oil volume for attachments	0 / m	100		
Sound level at driver's ear according to DIN 12 053	db(A)	77		
	No. of cylinder / cubic capacity Fuel consumption acc. To VDI cycle ner Details Type of drive control Operating pressure for attachments(system/attach) Oil volume for attachments	No. of cylinder / cubic capacity /cm³ Fuel consumption acc. To VDI cycle		

HYUNDAI **MATERIAL HANDLING**

First tower, 55, Bundang-ro, Bundang-gu, Seongnam-si, Gyeonggi-do, Korea

PLEASE CONTACT

www.hyundai-mh.com 2020. 11. Rev.10



HYUNDAI MATERIAL HANDLING Applied Tier 3 Engine

180D-7E





- 02

Ability of best, the new master on the job-site!

Smooth running, efficiently and ergonomically designed, 180D-7E series are made to meet your needs.

Powerful Engine

Cummins QSC Engine

The six cylinders turbo-charged engine is built for power, reliability and economy. This engine meets EPA Tier 3 and EU stage IIIA emission regulation.

Engine Control Mode

panel switch.

According to operating load, the operator can select engine mode by changing side

STD Mode: Fuel reduction mode for

POWER Mode: Heavy-duty or operating

Adjustable Engine Low Idle RPM While engine runs, low idle rpm can be

increased by unit of 25rpm and it keeps previously set rpm when engine restarts.

light-duty operating load



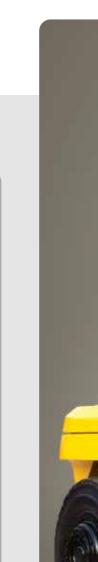
194kW/2,200ppm 120.4kgil·m/1,400rpm



Full-automatic Transmission

Full-automatic transmission gives easy, convenient handling and soft, smooth shifting. The operator can select two kinds of automatic modes. $(1st \leftrightarrow 3rd, 2nd \leftrightarrow 3rd)$











Cruise Control

It offers the ability to automatically maintain a desired engine speed with no accelerator pedal input and reduce fuel consumption.

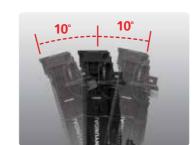


Transmission Control Switch



Excellent Night Work

- Various position of work lamp provides the operator more comfortable and safe operating environments.
- Front : fender(2), mast(2) Rear : cab(2)



Increased Mast Tilting Angle

Utilizing the mast tilting angle of 10 degrees forward and 10 degrees backward, the operator can perform loading and unloading jobs safely and rapidly.

Faster Travel Speed & Better Gradability

The powerful engine provides greater acceleration, better gradability and faster travel speed on any tough terrains or slopes.



Gradability(Loaded) 180D-7E: 34.2%

Travel Speed(Unloaded)

180D-7E: 39.8km/h

Ergonomic driving space design!

A design based on human engineering relieves fatigue and increases operator's efficiency.

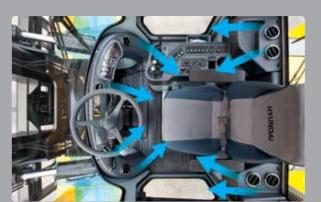
Operator Friendly Gauges and Water-resistant Monitor Panel





Easily Adjustable Suspension Seat

An attractive and adjustable seat, based on a human engineering design, provides great comfort, safety and durability.

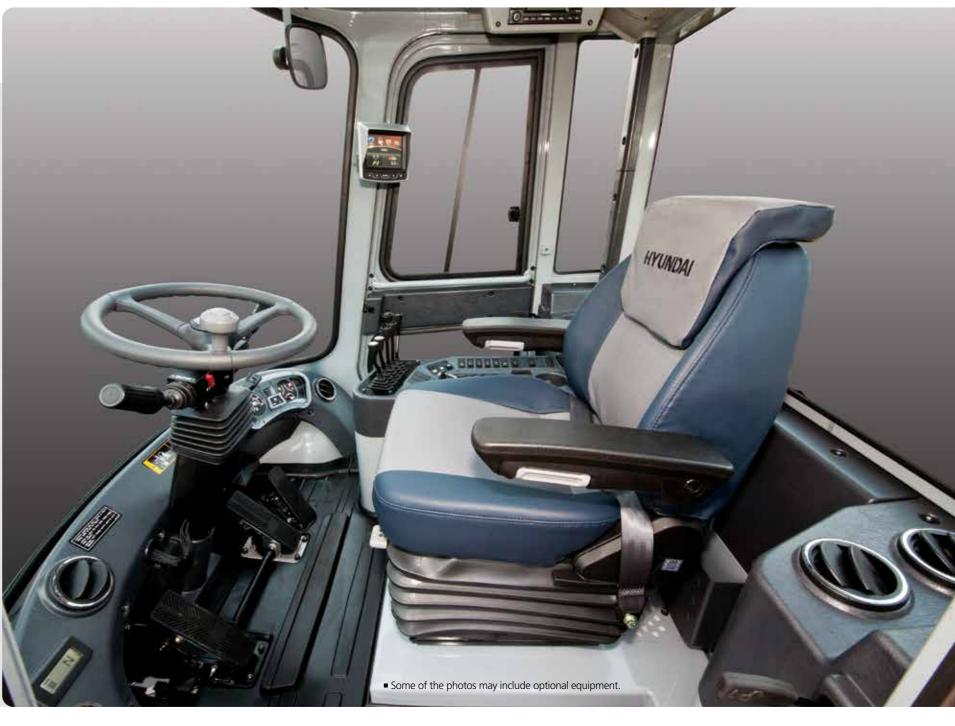


High-output Air Conditioner & Heater

An air conditioner with integrated the condenser is mounted on upper side of the cabin to make a wide room in the cabin.

And an air conditioner with high-output and heater always provide you with comfortable environment when you work.







Rear View Camera Load Indicator (Option)

camera channels.



(Option)

The rear view camera makes A load can be placed on the the operation more easy and fork and can be accurately convenient. And it supports 4 weighed by measuring the hydraulic pressure.



Centralized Instrument Radio/USB Player switch Panel





Power socket



Quick Response of Operating Control Levers

Only minimal operator's effort is required for precise, safe and pedals are optimally positioned productive control.

(5-Lever 6-Function: standard 5-Lever 7-Function: option)



Based on human engineering the accelerator, brake and inching for the operator's convenience.



Ergonomically Positioned Pedals Adjustable Steering Column

Steering handle is adjustable depending on the operator's body shape. Adjustability of steering column makes you more comfortable.

Danger-free through high durability!

Safety and durability are priorities in design of the equipment.



Up-to-date Cooling System

The minimum fuel consumption and low noise are available by applying hydraulic cooling fan sensing intake air temperature, transmission oil temperature, coolant temperature and hydraulic temperature.



OPSS(Operator Presence Sensing System)

Control of mast tilting, lifting and lowering is not possible through operation of the appropriate control when the operators is not in the normal



Durable Drive Axle

The bevel gear set and planetary reduction drive axle smoothly delivers desired torque to the drive wheels.



Auto Parking

The parking brake is engaged automatically when the transmission is neutral and the operator leaves the seat.





Wet Disc Brake System

and water.



Fitted Protector for Hub Bolts Cabin Tilting Electronic System

The wet disc brake system is Durability has improved by virtually maintenance free and is applying protector for preventing servicing of all power train access to steering axle center pin enclosed to protect from dust bolts breakage. (Easy parts supply components quick and easy. An front wheel)



Cabin tilting electronic system makes due to the wheel in common with electrically assisted hydraulic actuated cylinder tilts operator cabin to left side about 65 degrees for easy access to inside of truck

components.



Grease Fittings

Grease fittings are installed for fast when doing your service checks.





Highly Durable Mast & Carriage Side Roller

Side roller with great durability for mast and carriage is included.



Highly Durable Carriage Large Footboard & Handle

of applying the high tensile convenience and safety when structural steel which has a entering and exiting the truck. excellent durability.



The carriage is very strong cause Wide "open" step offers

Centralized design for easy service!

An ideal arrangement of component parts ensures easy access and convenience for maintenance.



Large Engine Hood

Highly accessible engine compartment assures fast and efficient maintenance.



Easy Change Air Cleaner

his air filter is readily accessible for cleaning or replacement.



Cabin Air Fresh Filter

The internal pressure is maintained to be slightly higher than that of outside to exclude dust and to reduce noise levels.





Compact fuse Box for Easy Inspection



Mechanic Friendly Fuel Filter Replacement

Highly accessible engine compartment allows for quick operator of a clogged air filter and safely opened by a self locking replacement of filters.



Electrically Monitored Air Filter

allows replacement before damage. gas spring.



Automatic Self Locking Gas Spring

Air cleaner sensor alerts the Engine compartment hood is



Master Switch

A master switch disconnects the battery power to protect the electrical system from excess electrical drainage.



Large Tool Box



Pressure Gauge Port



Easy Maintenance Oil Check